Tuesday, 23/09/2008 10:23:42 AM Julie Lecocq User: : CU-DAR001 Dart Helicopters Services Customer Job Number : 42242 : 12893 **Estimate Number** P.O. Number : 23/09/2008 S.O. No. : This Issue : NC Prsht Rev. : SKIDTUBES : // Type First Issue : 40258 **Previous Run** Written By **Checked & Approved By** Comment : Est Rev:A 07.06.05 new issue EC Est Rev.B 08.02.05, Per ECN1080P LL **Additional Product** Job Number: Seq. #: Machine Or Operation: 1.0 Comment: DOCUMENT CONTROL 2.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D206648013 3.0

Process Sheet

Part Number

Drawing Name

: SADDLE KIT FOR D206-642-511

: K642 511 : N/A **Drawing Number** : N/A **Project Number** : N/A

Drawing Revision Material

Due Date : 10/10/2008 Qty: 2 Um:

Each

Description:

DOCUMENT CONTROL

Create White labels per PPP K642-511

CHG003

PACKAGING RESOURCE #1

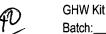


GHW Modification





Total: 2 Each(s) 1 Each(s)/Unit





D2652

Bushing

Comment: Qty.:



16 Each(s)/Unit Total: 32 Each(s)

Pick:

Qty Part Number

Qty Part Number

10 D2712

16 D2652

Description

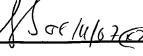
Batch



D2712

Bushing

B42362



Pick:

Comment: Qty.:

10 Each(s)/Unit Total:

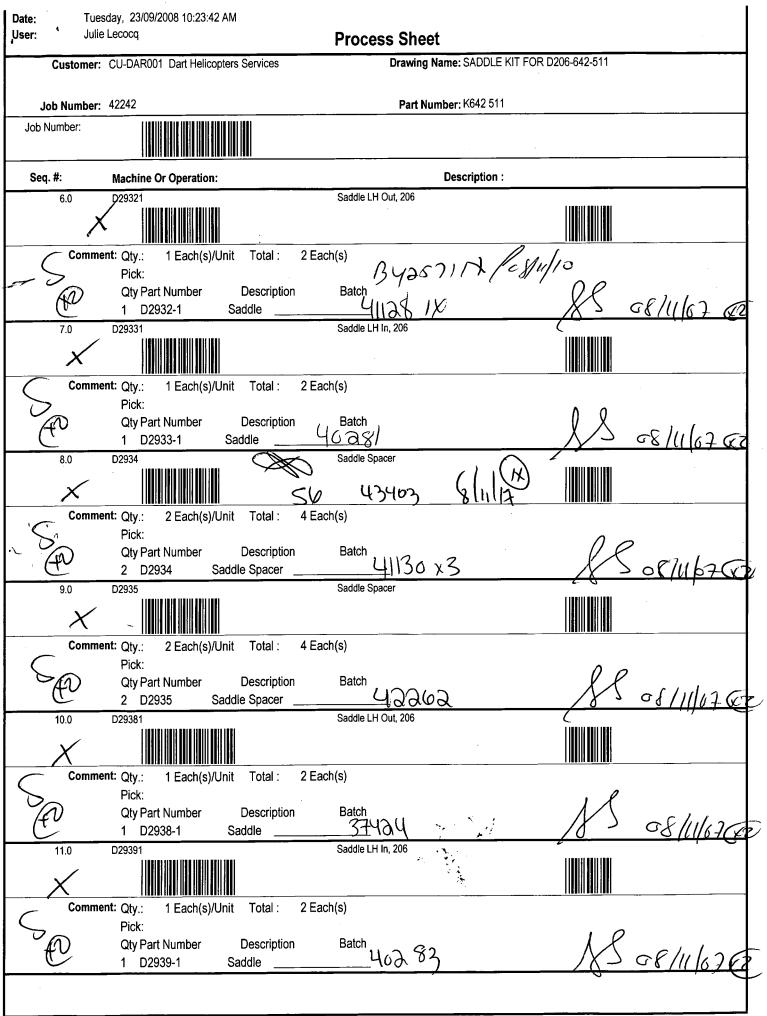
Description

Set Screw

20 Each(s)

Dart	Aeros	pace	Ltd

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Date: Tuesday, 23/09/2008 10:23:43 AM User: Julie Lecocq **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 42242 Job Number: Seq. #: **Description: Machine Or Operation:** D33963 12.0 Spacer Comment: Qty.: 2 Each(s)/Unit Total: 4 Each(s) Pick: **Qty Part Number** Description 08/11/07/83 2 D3396-3 Spacer D3407043 13.0 Comment: Qty.: Total: 2 Each(s) 1 Each(s)/Unit Pick: **Qty Part Number** Description Batch 08/11/07 02 1 D3407-043 Tow Ring 14.0 D34561 1 Each(s)/Unit Comment: Qty.: Total: 2 Each(s) Pick: **Qty Part Number** Description CE/11/67 (E) 1 D3456-1 Washer D34571 Comment: Qty.: Total: 4 Each(s) 2 Each(s)/Unit Pick: Description **Qty Part Number** 2 D3457-1 Washer AN3C35A Comment: Qty.: 6 Each(s) 3 Each(s)/Unit Total: Pick: **Qty Part Number** Description 3 AN3C35A AN3C36A Comment: Qty.: Total: 18 Each(s) 9 Each(s)/Unit Pick: **Qty Part Number** Description 10977 9 AN3C36A Bolt

											
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Tuesday, 23/09/2008 10:23:43 AM Date: User: Julie Lecocq **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 42242 Job Number: Description: Seq. #: **Machine Or Operation:** AN3C41A BOLT 18.0 Comment: Qty.: Total: 16 Each(s) Pick: **Qty Part Number** Description 8 AN3C41A Bolt AN4C6A Total: 24 Each(s) Comment: Qty.: 12 Each(s)/Unit Pick: **Qty Part Number** Description Batch 12 AN4C6A Bolt 20.0 AN5C11A Comment: Qty.: 8 Each(s)/Unit Total: 16 Each(s) Pick: **Qty Part Number** Description 8 AN5C11A Bolt AN5C12A 8 Each(s) Comment: Qty.: Total: 4 Each(s)/Unit Pick: **Qty Part Number** Description 4 AN5C12A Bolt AN5C13A Comment: Qty.: Total: 8 Each(s) 4 Each(s)/Unit Pick: **Qty Part Number** Description 4 AN5C13A Bolt AN5C15A 23.0 Comment: Qty.: Total: 2 Each(s) 1 Each(s)/Unit Pick: **Qty Part Number** Description 1 AN5C15A Bolt

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Tuesday, 23/09/2008 10:23:43 AM Date: Julie Lecocq User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 42242 Job Number: Description: Seq. #: **Machine Or Operation:** AN5C32A 24.0 Comment: Qty.: 2 Each(s)/Unit Total: 4 Each(s) Pick: **Qty Part Number** Description Batch 1107(x2 2 AN5C32A Bolt AN5C34A 25.0 Comment: Qty.: 2 Each(s)/Unit Total: 4 Each(s) Pick: **Qty Part Number** Description Batch 08/11/07/07 2 AN5C34A Bolt 26.0 AN5C35A Comment: Qty.: Total: 2 Each(s) 1 Each(s)/Unit Pick: **Qty Part Number** Description 1 AN5C35A Bolt AN960C10L 27.0 Comment: Qty.: 24 Each(s)/Unit Total: 48 Each(s) Pick: **Qty Part Number** Description 24 AN960C10L Washer 08/11/67 AN960C416L WASHER 28.0 X Comment: Qty.: Total: 48 Each(s) Pick: **Qty Part Number** Description MIGGDO 24 AN960C416L Washer 8/11/07·@

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Date: Tuesday, 23/09/2008 10:23:43 AM User: Julie Lecocq **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 42242 Job Number: Description: Seq. #: **Machine Or Operation:** WASHER AN960C516L 29.0 Comment: Qty.: Total: 16 Each(s) Pick: **Qty Part Number** Description 8 AN960C516L Washer MS210433 Comment: Qty.: 20 Each(s)/Unit Total: 40 Each(s) Pick: M108837 Nut MIO 88 8 **Qty Part Number** 20 MS21043-3 Nut MS210434 Total: 26 Each(s) Comment: Qty.: 13 Each(s)/Unit Pick: Description B Nut MID 8 679 **Qty Part Number** 13 MS21043-4 M189165 MS210435 Total: Comment: Qty.: 8 Each(s) Pick: Batch **Qty Part Number** Description 4 MS21043-5Nut Phenolic Washer 33.0 D36721 B42329 Comment: Qty.: 24 Each(s)/Unit Total: 48 Each(s) PHENOLIC WASHER Phenolic Washer D36723 B41775 comment: Qty.: Total: 48 Each(s) 24 Each(s)/Unit PHENOLIC WASHER

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Tuesday, 23/09/2008 10:23:43 AM Date: User: Julie Lecocq **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SADDLE KIT FOR D206-642-511 Job Number: 42242 Part Number: K642 511 Job Number: **Description:** Seq. #: **Machine Or Operation:** Phenolic Washer D36725 35.0 M35521 Comment: Qty.: 16 Each(s)/Unit Total: 32 Each(s) PHENOLIC WASHER D36727 Phenolic Washer Comment: Qty.: 8 Each(s)/Unit Total: 16 Each(s) PHENOLIC WASHER INSPECT 100% KITS FOR COMPLETENESS QC4 100% KITS FOR COMPLETENESS Comment: INSPECT PACKAGING RESOURCE #1 38.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-511 CHG003 Location: FINAL INSPECTION/W/O RELEASE 39.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

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